

aumüller ■

Assembly and Commissioning Instructions

according to Machinery Directive 2006/42/EC (annex VI)



FTA600 R / FTA600 DF / FTA600 GF - FOLDING ARM DRIVES

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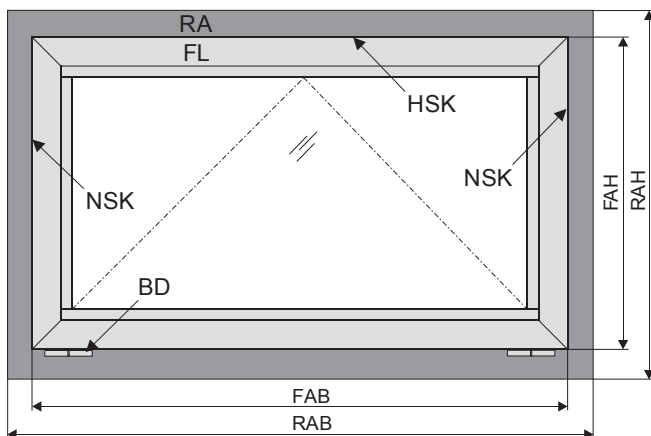
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Abbreviations

Index of abbreviations

These abbreviations are used consistently throughout these assembly & operating instructions. Unless stated differently, all dimensions indicated in this document are in mm. General tolerances in accordance with DIN ISO 2768-m.

A	drive
AK	connection cable / drive cable
AP	cover cap
BD	hinge
Fxxx	casement bracket
FAB	overall width of casement
FAH	overall height of casement
FG	casement weight
FL	casement
FÜ	casement overlap
HSK	main closing edge
Kxxx	frame bracket
L	construction length of drive
MB	central hinge
NRWG	NSHEV – natural smoke and heat exhaust ventilation
NSK	side closing edge
RA	frame
RAB	overall width of frame
RAH	overall height of frame
RWA	SHEV – smoke and heat exhaust ventilation
SL	snow load
→	opening direction



Target group

These instructions are intended for trained personnel and operators of systems for natural smoke ventilation (NRA / RWA) (natural smoke exhaust system / smoke and heat exhaust system) and natural ventilation via windows, who are knowledgeable of operating modes as well as the remaining risks of the system.

Warning and safety symbols in these Instructions:

The symbols used in the instructions shall be strictly observed and have the following meaning:

! DANGER Failure to comply with the warning notes results in irreversible injuries or death.

! WARNING Failure to comply with the warning notes can result in irreversible injuries or death.

! CAUTION Failure to comply with the warning notes can result in minor or moderate (reversible) injuries.

NOTE Failure to comply with the warning notes can lead to damage to property.



Caution / Warning
Danger due to electric current.



Caution / Warning
Risk of crushing and entrapment during device operation (is provided as a sticker with the drive).



Attention / Warning
Risk of damage to / destruction of drives and / or windows.

! WARNING

Once the assembly and commissioning has been completed, the installer of a machine „power-operated window and door“ shall hand these instructions over to the end-user. The end-user shall store these instructions in a safe place for further reference and use, if required.

! WARNING

This device is not intended for use by persons (including children) with physical, sensory or mental limitations or lacking experience and / or knowledge, unless they are supervised by a person who is responsible for the safety or were instructed by him on the usage of this equipment. Children should be supervised to ensure that they are not playing with this device.

Cleaning and operator's maintenance may not be performed by children without supervision.

Intended use

Area of application / Scope of application

This drive is intended for the electromotive opening and closing of windows in facade areas.

The main task of this product, in combination with a window and a suitable external control unit, **is to evacuate hot smoke and combustion gases in case of fire**, to save human lives and protect material assets. Furthermore, with the electromotive operated window and a suitable external control unit, **the natural ventilation** of the building can be ensured.

NOTE

By attaching the drive to a movable element of the window a so-called "power-operated window" is created which, according to the Machinery Directive 2006 / 42 / EG, represents a machine.

Intended use according

The drive is intended for stationary installation and electrical connection at the window as part of a building.

The drive is in combination with an external Control Unit (e.g. from **AUMÜLLER**) released for its proper use at a power-operated window for the following use:

- Application for natural ventilation
 - with an installation height of the drive and the bottom side of sash of at least 2,5 m above the floor, **or**
 - with an opening width at the HSK of the driven part of < 200 mm by a simultaneous speed of < 15 mm/s at the HSK in closing direction.
- Application as NRWG (natural smoke and heat exhaust ventilator(s) for ventilation without dual purpose for ventilation in accordance with EN12101-2.

Pay attention to possible hazards on tilting or rotating windows, whose secondary closing edges are located at less than 2,5 m installation height above the floor, under consideration of the Control Unit and usage!

WARNING

We as manufacturers are well aware of our duties and responsibilities regarding the development, manufacturing and placing of safe window drives on the market and consistently implement them. Ultimately, however, we have no direct influence on the usage of our drives. Therefore, as a precaution, we point out the following:

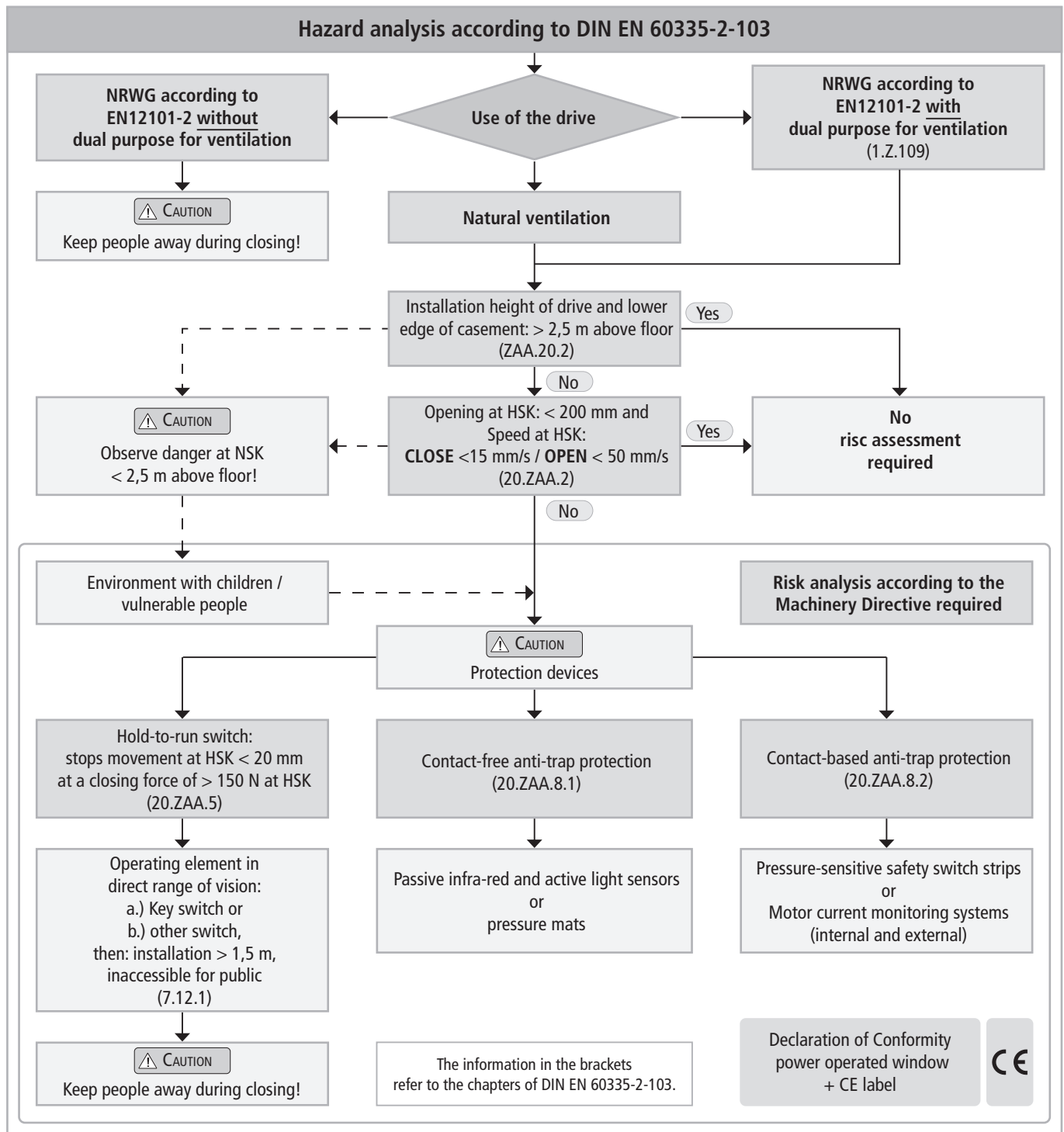
- The **constructor or his agent** (architect, specialist planner) **are obligated to evaluate the hazards to persons**, outgoing from the usage, installation position, opening parameters and from the external Control Unit of the power operated window, **already in the planning phase and to establish necessary protective measures**.
- The **constructor / manufacturer** of the machine "power-operated window" **must implement** the planned **protective measures** at the installation site or, if not yet established, **determine them** by it's own responsibility and detect or **minimize possible remaining risks**.

The need for a risk assessment at the installation site due to the reasonably foreseeable misuse.

A risk assessment in accordance with the Machinery Directive 2006 / 42 / EG for the usage of the power-operated window for natural ventilation is absolutely necessary under the following conditions:

- the installation height of the drive and lower edge of casement < 2,5 m above the floor **and** one of the following conditions:
- the opening width at the HSK > 200 mm, **or**
- the closing speed at the HSK is > 15 mm/s, **or**
- the opening speed at the HSK is > 50 mm/s, **or**
- the closing force at the HSK is > 150 N

The following flow chart can be applied, which also includes the protective measures in accordance with EN 60335-2-103/2016-05.

**Casement data**

Facade: bottom-hung window
top-hung window
side hung window

Roof: roof window / sky light

Opening direction: inward opening / outward opening

Profile material: aluminum, steel, plastic or wood.

NOTE

The casement measurements supplied are only for orientation purposes. It is imperative that the **force-path diagram** of the drives are observed.

When inspecting the drives for conformity with on-site requirements the following items must be observed:

- total weight of casement (glass + frame),
- additional loads: snow load / wind load (suction / pressure),
- casement size (FAB x FAH),
- side ratio FAB / FAH,
- installation / inclination angle,
- required opening area (geometric / aerodynamic),
- crosswind influences,
- driving force and stroke,
- mounting space at the window frame and casement frame.

Safety instructions

WARNING

It is important to follow these instructions for the safety of persons. These instructions shall be kept in a safe place for the entire service life of the products.

Risk of crushing and entrapment! Window can close automatically!



The integrated load cut-off stops the drive during closing and opening when the drive is overloaded.

The compressive force is absolutely sufficient to crush fingers in case of carelessness.

Area of application

The drive shall only be used according to its intended use. For additional applications consult the manufacturer or his authorized dealer.

Do not misuse the drive for other lifting operations!

WARNING

Do not allow children to play with this drive or its electric controls, including the remote control!

Always check whether the system complies with current regulations. Special attention must be paid to the opening width, the opening area, the opening time and the opening speed of the window, the temperature range of the drives / external devices and cables as well as the cross section of the connecting cables as function of the cable length and power consumption.



All devices must be permanently protected from dirt and moisture, if the drive is not explicitly suitable for use in wet areas (see technical data).

Installation

These instructions address expert and safety-conscious electricians and / or qualified personnel knowledgeable in electrical and mechanical drive installation.

The safe operation, avoidance of injury to persons and damage to property, as well as risks, is only guaranteed by proper installation and setting according to these installation instructions.

NOTE

All specifications for installation must be checked independently and, if necessary, adjusted at the installation site. The connection assignment, the electrical supply data (see product label) and performance limits (see technical data) as well as the mounting and installation instructions of the drive must be strictly observed and adhered to!



Never connect 24 V DC drives to 230 V AC mains voltage!

Danger to life!

Do not reach into the window rabbet or the operating element (chain or spindle) during installation and operation! Ensure that, based on the installation position and the opening movement of the casement, persons cannot be trapped between the driven part of the window and surrounding fixed components (e.g. wall).

Mounting material

The required mounting material must fit with the drive and occurring load and, if necessary, supplemented.

NOTE

Before installing the drive, check whether the casement is in good mechanical condition, the weight in balance and whether it opens and closes easily!

Danger spots by crush and shear points

Side-hung	Bottom-hung	Roof windows / skylight domes	Louvre windows

○ Danger spots: crush and shear points according to DIN EN 60335-2-103

Crush and shear points

To avoid injuries, **crushing and shear points** between casement and frame must be secured **against entrapment up to an installation height of 2,5 meters above the floor** with appropriate measures. This can be achieved e.g. by using contact-based or contactless protective devices against entrapment, which stop the motion through contact or through interruption by a person. At a force higher than 150 N at the main closing edge the motion must stop within 20 mm. A warning symbol at the opening element must indicate this clearly.

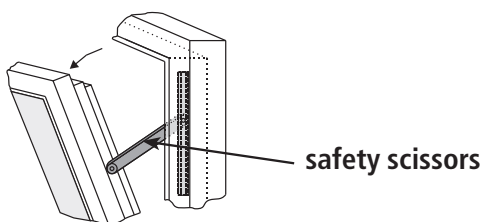
Unintentional or independent opening or falling

Casements are to be hinged or secured such way that in case one of the mounting elements fails it will not crash / slam down or move in an uncontrolled manner by e.g. using double suspensions, safety scissors, casement stays. Tilting windows shall be equipped with safety scissors or similar devices to avoid damages and risks of injury for persons through improper installation and operation. The safety scissors must be adjusted to the opening stroke of the drive (see technical data) to avoid blocking. The opening width of the safety scissors must be bigger than the drive stroke.



WARNING

The movable casement must be secured against unintentional or independent opening as well as falling down.



Routing cables and electrical connection

Routing or installing of electrical cables and connections may be performed only by specialist companies. Never operate drives, control units, operating elements and sensors at operating voltages and connections contrary to the specifications of the manufacturer.

All relevant national instructions shall be observed for the installation.



All-pole disconnecting devices shall be installed in the permanent electrical installation or external Control Unit for the drive.

The mains supply lines 230 V / 400 V AC shall be protected separately!



24V DC drives may only be connected to power supply sources that comply with SELV specifications.

NOTE

In the case of tandem / multiple operation of drives connected in series, the cross-section of the connection cable must be checked autonomously, depending on the total current consumption of the drive system.



WARNING

Damaged mains supply lines of drives with plug connectors may only be replaced by the manufacturer or qualified service / maintenance personnel!

Power cables which are fixed to the drive casing cannot be replaced. If the cable is damaged the device must be scrapped!

The types of cable, cable lengths and cross-sections shall be selected in accordance with the manufacturer's technical data. If necessary, the cable types shall be coordinated with the competent local authorities and energy supply companies. Low-voltage lines (24 V DC) shall be routed separate from the high-voltage lines. Flexible cables may not be flush-mounted. Freely suspended cables shall be equipped with strain reliefs.



Cables must be laid such way that they cannot be sheared off, twisted or bent during operation. Drive cables laid inside window profiles must be protected by insulating tubes with a sufficient temperature resistance. Through holes shall be equipped with cable sleeves!

Clamping points shall be checked for tightness of threaded connections and cable ends. Access to junction boxes, clamping points and external drive control boxes shall be ensured for maintenance work.

Commissioning, operation and maintenance

After the installation and after each modification in the set up all functions shall be checked with a trial run. It shall be ensured that drive and casement are set correctly and that security systems, if available, are functioning properly.

After the installation of the system is completed the end-user shall be instructed in all important operating steps. If necessary, he must be advised of all remaining risks / dangers.

The end-user shall be specifically instructed that no additional forces, except pushing and pulling forces in the opening and closing direction of the casement, may be applied to the spindle, chain or lever of the drive.

NOTE Post warning signs!

During the proper assembly of drives with mounting elements at a window, and the connection to an external control unit, the interfaces resulting from mechanical and electrical performance characteristics of single elements shall be observed.

Other persons must be kept away from the casement when a hold-to-run switch (pushbutton) is operated or when a window, which has been opened by a smoke and heat exhaust system, is closing!

The operating element of hold-to-run switches must be installed within direct view from the window, but apart from moving elements. If the switch is not a key-operated switch it must be installed at a minimum height of 1,5 m and inaccessible to the public!

Do not allow children to play with permanently mounted control devices and keep remote controls out of reach for children!

During cleaning, maintenance work and while exchanging parts the drive must be completely disconnected from the power supply and secured against unintentional reactivation.

Do not actuate the drive or the casement when repair or re-setting works are performed!

Replacement parts, fasteners and controls

The drive shall only be operated with control devices from the same manufacturer. There is no liability, warranty or customer service if third-party parts are used. Exclusively original spare parts of the manufacturer shall be used for mounting elements or expansions.

Ambient conditions

The product may not be subjected to impacts or falls, or to vibrations, moisture, aggressive vapors or other harmful environments, unless the manufacturer released it for one or more of these environmental conditions.

• Operation:

Ambient temperature: -5 °C ... +60°C

Relative humidity: < 90% less 20°C;

< 50% less 40°C;

no formation of condensation

NOTE Observe temperature range during installation!

We recommend the use of wind and rain sensors in order to avoid weather-related damages to drives, windows and buildings thru open window sashes.

• Transport / Storage:

Storage temperature: -5°C ... +40°C

Relative humidity: < 60%

Accident prevention regulations and workmen's compensation insurance guidelines

For work on or in a building or building part the provisions and instructions of the respective accident prevention regulations (local workmen's compensation insurance guidelines) shall be observed and adhered to.

Declaration of Conformity and of Incorporation

The drive is manufactured and inspected in accordance with European guidelines. The respective Declaration of Conformity and of Incorporation is on hand.

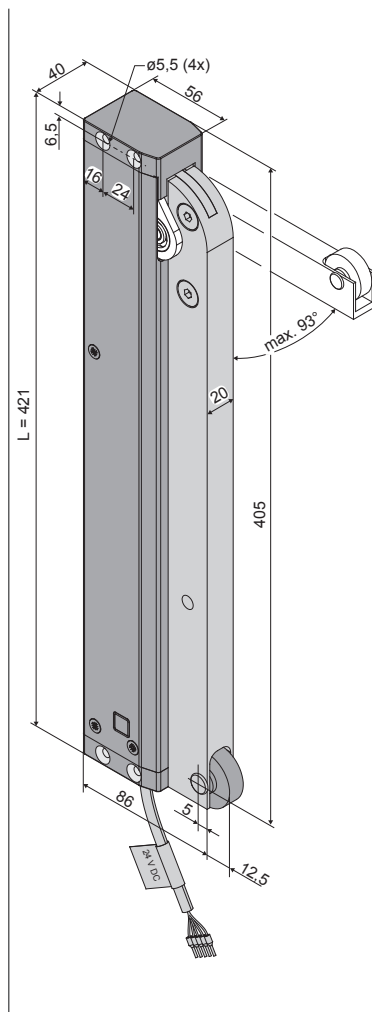
In case that the use of the drive differs from the intended use, a risk evaluation for the power operated window shall be performed and a Declaration of Conformity according Machinery Directive 2006 / 42 / EG issued.

Data sheet FTA600 R S12 24V DC

- Application: natural ventilation, RWA
- Mainly for supply air openings
- Internal Intelligent Control Electronics S12
- Programmable contact for opener
- Unified plug solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives

Options

- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request

**Technical Data**

U_N	Rated voltage	24V DC (19 V ... 28 V)
I_N	Rated current	1,0 A
I_A	Cut-off current	1,4 A
P_N	Rated power	24 W
DC	Duty cycle	5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
	Ambient temperature range	-5 °C ... +60 °C
M_A	Torque OPEN	215 Nm (~600 N)
M_Z	Torque CLOSE	215 Nm (~600 N)
F_H	Pullout force	no connection to the moving parts (roll)
	Lever arm	aluminium (RAL9006) with plastic roll
	Connecting cable with plug	non-halogen, grey 5 x 0,5 mm ² , ~ 3 m
t	Running time (0° - 90°)	\times 45 s (2,0°/s) \rightarrow 45 s (2,0°/s)
s	Window-opening angel	0° - 93° (± 5 %)
L	Length	421 mm
	Potential free contact	max. 24V DC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)

Order Data

s [DEG]	L [mm]	Version	Finish	PU / pcs.	Part.-No.
0° - 93°	421	FTA600 R S12 24V	E6/C-0	1	524144

Accessories

	PU / pcs.	Part.-No.
K88 Frame bracket FTA600 R	1	524156

Options

Special model	PU / pcs.	Part.-No.
Drive housing painted/powder coated in other RAL colours		
Specify at order stage:		516030 + 516004
Microprocessor programming S12		
Electronic stroke reduction 24V S12	1	524190
Programming drives 24V / 230V S12	1	524180
Optional accessories		
Configuration module for synchronised multi-drive systems	1	524177

Data sheet FTA600 DF S12 24V DC

- Application: natural ventilation, RWA, ferralux®-NRWG
- Mainly for opening and closing of side-hung inward opening windows
- Internal Intelligent Control Electronics S12
- Programmable contact for feedback
- Unified plug solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives

Options

- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request

Technical Data

U_N	Rated voltage	24V DC (19 V ... 28 V)
I_N	Rated current	1,0 A
I_A	Cut-off current	1,4 A
P_N	Rated power	20 W
DC	Duty cycle	5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
	Ambient temperature range	-5 °C ... +60 °C
M_A	Torque OPEN	215 Nm (~600 N)
M_Z	Torque CLOSE	215 Nm (~600 N)
F_H	Pullout force	3000 N (fastening depended)
	Lever arm	aluminium (RAL9006)
	Connecting cable with plug	non-halogen, grey 5 x 0,5 mm ² , ~ 3 m
t	Running time (0° - 90°)	45 s (2,0°/s) 45 s (2,0°/s)
s	Window-opening angel	0° – 93° (± 5 %)
L	Length	421 mm
	Potential free contact	max. 24V DC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)

Order Data

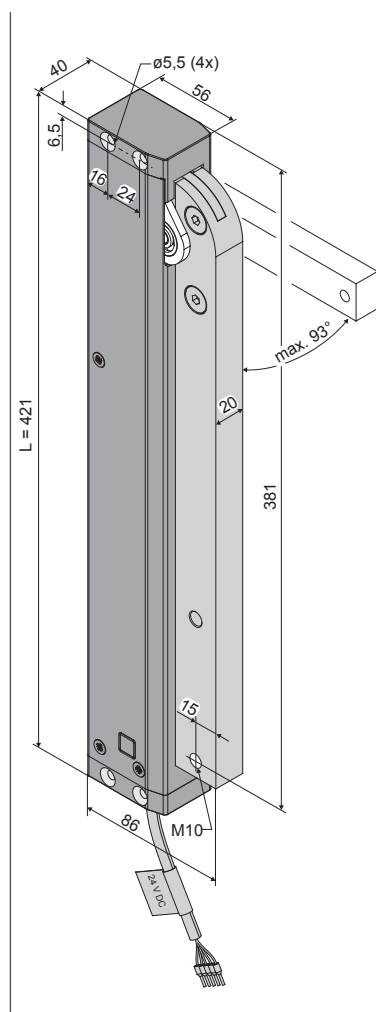
s [DEG]	L [mm]	Version	Finish	PU / pcs.	Part.-No.
0° – 93°	421	FTA600 DF S12 24V	E6/C-0	1	524145

Accessories

	PU / pcs.	Part.-No.
K103 Frame bracket FTA600 DF	1	524172

Options

Special model	PU / pcs.	Part.-No.
Drive housing painted/powder coated in other RAL colours		
Specify at order stage:		516030 + 516004
Microprocessor programming S12		
Electronic stroke reduction 24V S12	1	524190
Programming drives 24V / 230V S12	1	524180
Optional accessories	PU / pcs.	Part.-No.
Configuration module for synchronised multi-drive systems	1	524177

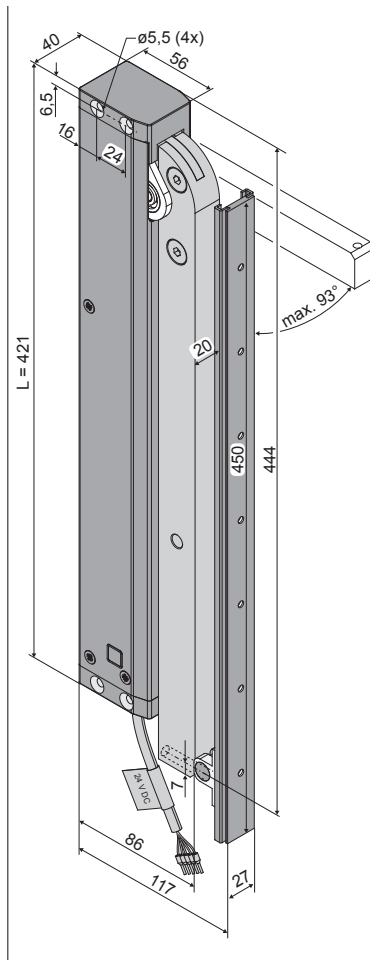


Data sheet FTA600 GF S12 24V DC

- Application: natural ventilation, RWA, ferralux®-NRWG
- Mainly for opening and closing of side-hung outward opening windows
- Internal Intelligent Control Electronics S12
- Programmable contact for feedback
- Unified plug solution for all AUMÜLLER chain drives and AUMÜLLER folding arm drives

Options

- Programmable special functions
- M-COM for automatic synchronised run of multi drive systems and automatic sequence control with locking drives (S3 / S12)
- Various customised programmings on request

**Technical Data**

U_N	Rated voltage	24V DC (19 V ... 28 V)
I_N	Rated current	1,0 A
I_A	Cut-off current	1,4 A
P_N	Rated power	20 W
DC	Duty cycle	5 cycles (ED 30 % - ON: 3 min. / OFF: 7 min.)
	Protection rating	IP 32
	Ambient temperature range	-5 °C ... +60 °C
M_A	Torque OPEN	215 Nm (~600 N)
M_Z	Torque CLOSE	215 Nm (~600 N)
F_H	Pullout force	3000 N (fastening depended)
	Lever arm	aluminium (RAL9006)
	Connecting cable with plug	non-halogen, grey 5 x 0,5 mm², ~ 3 m
t	Running time (0° - 90°)	45 s (2,0°/s)
s	Window-opening angel	0° - 93° (± 5 %)
L	Length	455 mm
	Potential free contact	max. 24V DC / 0,5A programmable
	Sound pressure level A	≤ 70 dB (A)

Order Data

s [DEG]	L [mm]	Version	Finish	PU / pcs.	Part.-No.
0° - 93°	455	FTA600 GF S12 24V	E6/C-0	1	524146

Accessories

	PU / pcs.	Part.-No.
K104 Frame bracket FTA600 GF	1	524173

Explanations on the product label

The product label informs about:

- manufacturer's address
- article reference number and name
- technical characteristics
- date of manufacturing with firmware version
- certifications
- serial number

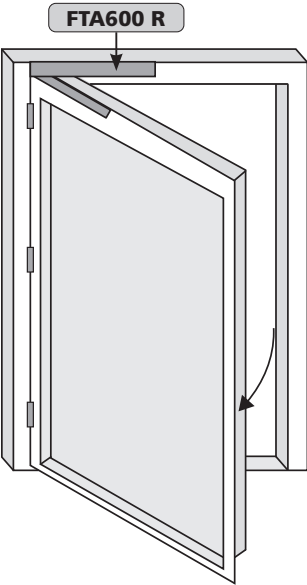
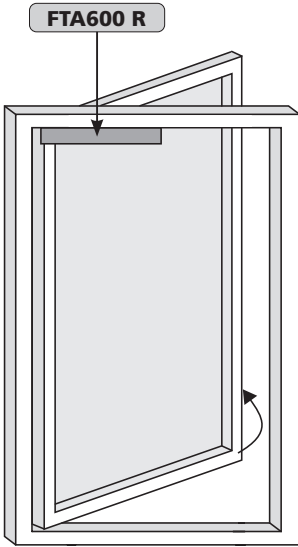
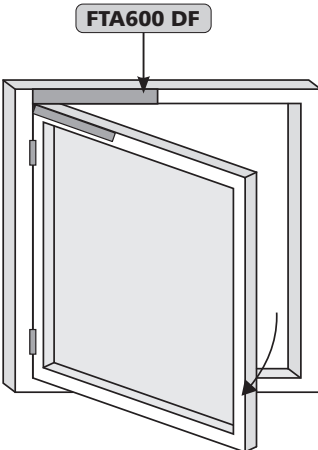
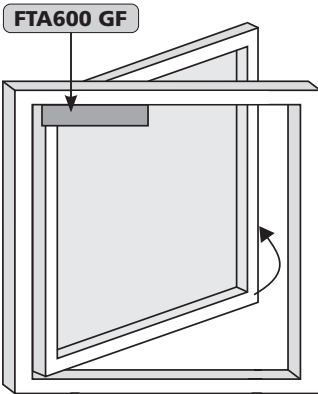
NOTE

Never install and operate damaged products.

In the event of any complaints, please indicate the product serial number (SN) (see product label).

Exemplary representation**Product designation****certifications**

Areas of Application and Casement Sizes

Areas of Application and Casement Sizes			
Floor-to-ceiling windows - inward opening Hinge-side mounting at the upper side closing edge	Floor-to-ceiling windows - outward opening Opposite hinge side mounting at the upper side closing edge	Roof window - inward opening Hinge-side mounting at the side closing edges	Roof window - outward opening Opposite hinge side mounting at the side closing edges
			
Space on the frame: above min. 56 / max. 106 mm	Space on the frame: above min. 40 mm	Space on the frame: above min. 48 mm	Space on the frame: min. 60 mm on the casement: min. 40 mm
casement width: < 1200 mm casement height: < 2000 mm total weight: < 100 kg	casement width: < 1200 mm casement height: < 2000 mm total weight: < 100 kg	casement width: < 1200 mm casement height: < 1500 mm/solo casement height: < 2500 mm/tandem	casement width: < 1200 mm casement height: < 1500 mm/solo casement height: < 2500 mm/tandem
with K88 frame bracket FTA600 R	without casement bracket	with K103 frame bracket FTA600 DF	with K104 frame bracket FTA600 GF

INSTALLATION STEP 1: Inspection before the installation

WARNING

Important instructions for a safe installation. Observe all instructions, wrong installation may result in serious injury!

Storage of drives at the construction site

Protective measures against damages, dust, moisture or contamination shall be taken. Store drives intermediately only in dry and well ventilated rooms.

Inspection of drives before installation

Check drives and window before installation for good mechanical condition and completeness. The chains / spindles of the drives must be extendable or retractable easily. The casement must run smoothly and the weight must be in balance.

NOTE

We recommend the use of our test kit for the inspection of drives with the rated voltage 24V= / 230V~ (see table below). Damaged products may not be operated under any circumstance.

Test kit for drives

Order number:	533984
Application:	Test kit to test the running behavior and to support the commissioning of 24 V DC or 230 V AC window drives
Supply voltage:	230V AC
Drive voltage:	24V DC / 230V AC
Drive current:	max. 5 A
Fine fuse:	5.0 A slow-blow
Power Consumption:	1 W / 12 W (Battery level is maintained / charged)
Ambient temperature:	-15 °C ... + 40 °C
Degree of protection:	IP20 / IP65 (case open/closed)
Electrical protection:	Protection class 1, ES1 according to EN IEC 62368-1
Housing:	plastic (PP)
Dimensions (WxHxD):	400 x 300 x 168 mm
Weight:	approx. 5,3 kg
Controls:	3x switches / 2x push buttons
Display:	TFT-Display, colored
Scope of delivery:	1x test kit / 1x mains plug 4x safety banana plugs 1x operating manual (German, English)



The test procedure of drives may only be performed on a non-slip and secured mat or a test fixture. During the test run the test element must not be interfered with. The test may only be conducted by or under the supervision of expert personnel.

For testing chain drives the chain must be extended and retracted at an angle of approx. 90°. The spindle tubes of spindle drives in round housing tubes must be secured against independent spinning before starting the test to avoid deviations in the integrated position encoder.

Inspection of the intended use

The planned use of the drive must be checked for compliance with its intended use. If used otherwise the liability and warranty claim expires.

Predictable misuse

It is imperative that foreseeable misuse of drives is avoided! Here are a few examples:

- do not connect 24 V DC drives to a 230 V AC mains voltage,
- observe synchronous run and sequence control by drives with multiple interconnection (if existing),
- use drives only indoors,
- avoid additional force influences, e.g. transverse forces.

Testing mechanical requirements

Prior to the start of the installation check whether :

- the support surface and the profile static for the load transmission is sufficient,
- a support construction for the secure fastening of the drives is required,
- cold bridges (thermal separation) are avoidable at action points,
- there is sufficient space for the swivel movement of the drive.

If not, counter measures must be taken!



The support surface of the frame brackets or casement brackets must rest completely on the window or frame profile. There must be no tilting of the fastening elements during extension and retraction of the drives. A safe and solid fastening must be ensured at the window profile.

CAUTION

It is imperative that the sufficiently mechanical stiffness of the fastener type as well as of the swivel range of the drive is observed.

If this is not guaranteed another type of fastening or another type of drive must be selected.

INSTALLATION STEP 2: Installation prerequisite and Installation preparation

The following conditions must be fulfilled for the installation of the drives so they can be properly assembled with other parts and constructed to a complete machine at the window without impairing the safety and health of persons:

1. The design of the drive must fulfill the requirements.
2. The fastening accessories (casement brackets or frame brackets) must fit the window profile; the profile-dependent hole lay-out must be complied with.
3. The space required for the installation of the drive on the frame and casement profile must be sufficient.
4. The window must be in perfect mechanical condition before the installation. It should open and close easily.
5. The fastening material for the installation of the drive must fit the window material (see table).

Wood windows	Wood screws: i.e. DIN 96, DIN 7996, DIN 571 round head with slot, round head with cross, hex head, special type	
steel, stainless steel, aluminum windows	Self-tapping screws, thread screws, sheet-metal screws i.e. ISO 4762, ISO 4017, ISO 7049, ISO 7085, DIN 7500 cylinder head with hex socket, internal serration (Torx), Phillips head or external hex head blind rivet nut	
plastic windows	Screws for plastic i.e. DIN 95606, DIN 95607, ISO 7049, ISO 7085, DIN 7500 round head with cross, external hex head, Torx	Recommendation: if possible, screw through two cavity webs

Tools required

- Marker,
- Grains,
- Hammer,
- Knife,
- Screwdriver (cross, Torx),
- Hexagonal wrench,
- Torque wrench,
- Power drill,
- Threadlock adhesive,
- possibly a tool for blind rivet nuts.

Check window data on site

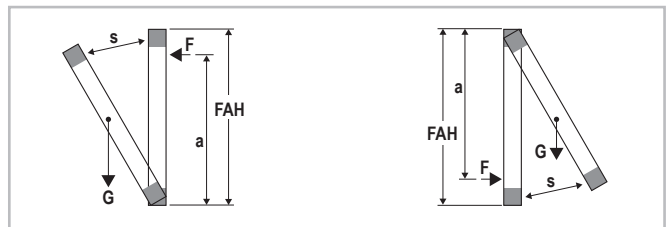
- Measure FAB and FAH.
- Check / calculate weight of casement.
If unknown, it can be determined approximately with the following formula:

$$G \text{ (Casement weight) [kg]} = \frac{FAB \text{ [m]} \cdot FAH \text{ [m]} \cdot \text{Glass thickness [mm]} \cdot 2,5 \cdot 1,1}{\text{glass-density} \cdot \text{frame share}}$$

- Check / calculate the required drive force and compare with drive data. If unknown, it can be determined approximately with the following formula:

$$F \text{ [N]} = \frac{5,4 \cdot G \text{ [kg]} \cdot s \text{ [m]}}{a \text{ [m]}}$$

- a = Distance of action point to hinges
F = Drive force
s = Stroke



Scope of delivery:

Prior to assembly, check items quantity in the delivery for completeness.

Accessories for folding arm drives	
	Assembly and Commissioning Instructions
	AUMÜLLER-Click plug solution
	Warning sign sticker „Risk of entrapment“ (1x)
	Only at: FTA600 GF 1x Slide rail 450 mm 1x Slide 40 x 20 1x Connector 40 x 20 x 20 mm 1x Bolt ø12 x 20 mm 1x Screw M6 x 25 1x Circlip DIN 472 2x Screw M4 x 8 2x Lock washer DIN 127



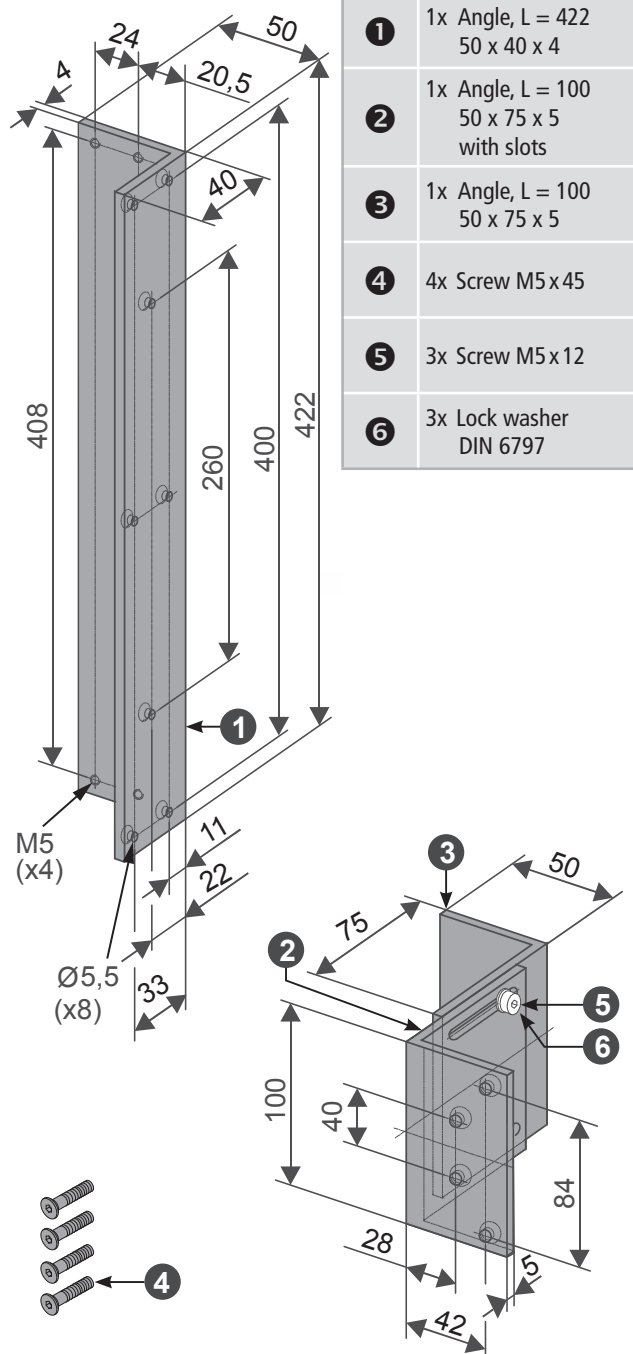
INSTALLATION STEP 4B: FTA600 R - Hinge-side mounting **- inward opening floor-to-ceiling windows**

- Screw the angle **1** of frame bracket K88 at the frame (M5).
- Fasten folding arm drive **FTA600 R** on the angle **1** - with the screws **4**.



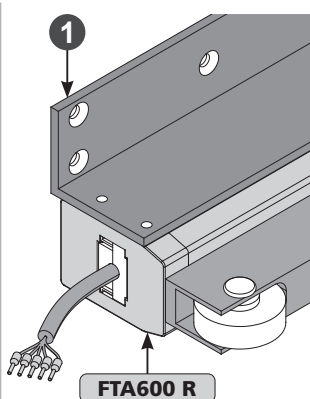
Make sure they are parallel to frame.

K88 frame bracket FTA600 R



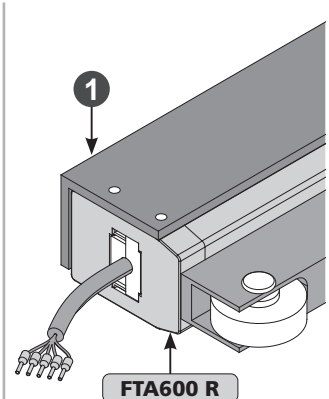
- for inward and outward opening floor-to-ceiling windows
- on the hinge-side (frame NSK)
- opposite the hinge-side (frame NSK)

Mount angle **1 upwards**

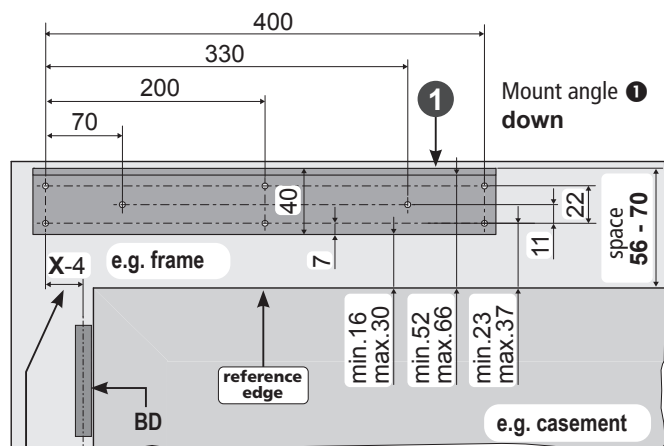


Space at the frame:
92 - 106 mm

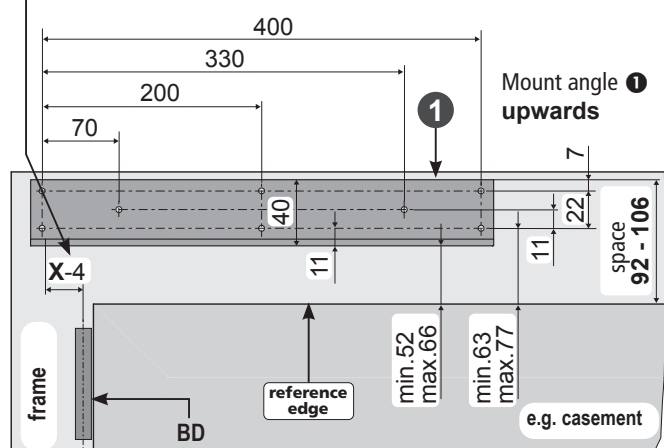
Mount angle **1 down**



Space at the frame:
56 - 70 mm



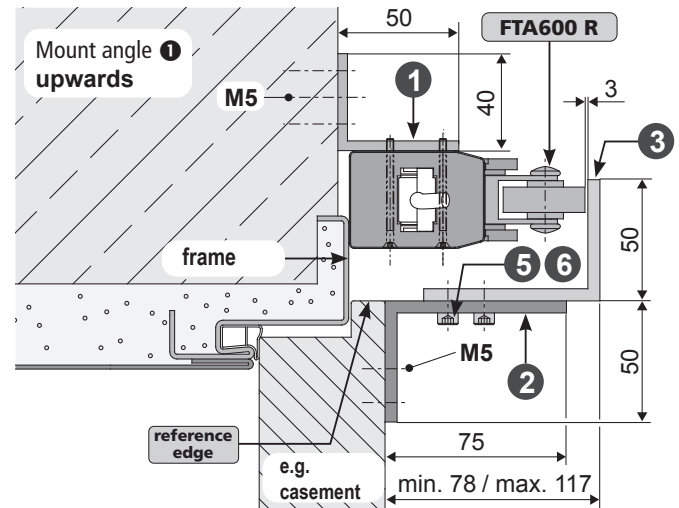
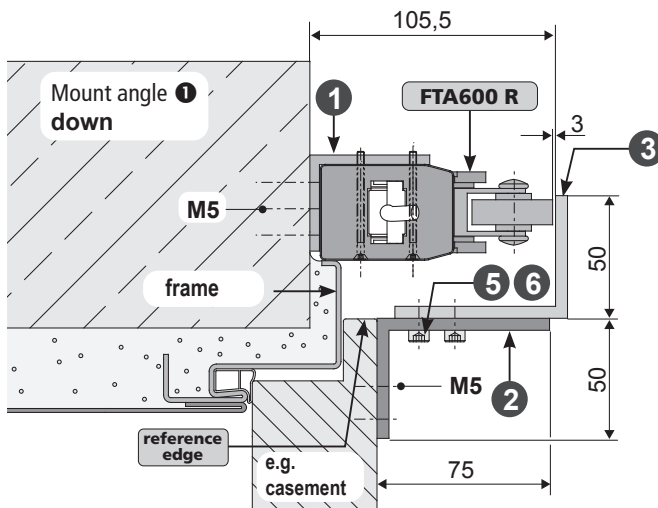
Measure "X": See table on the following page



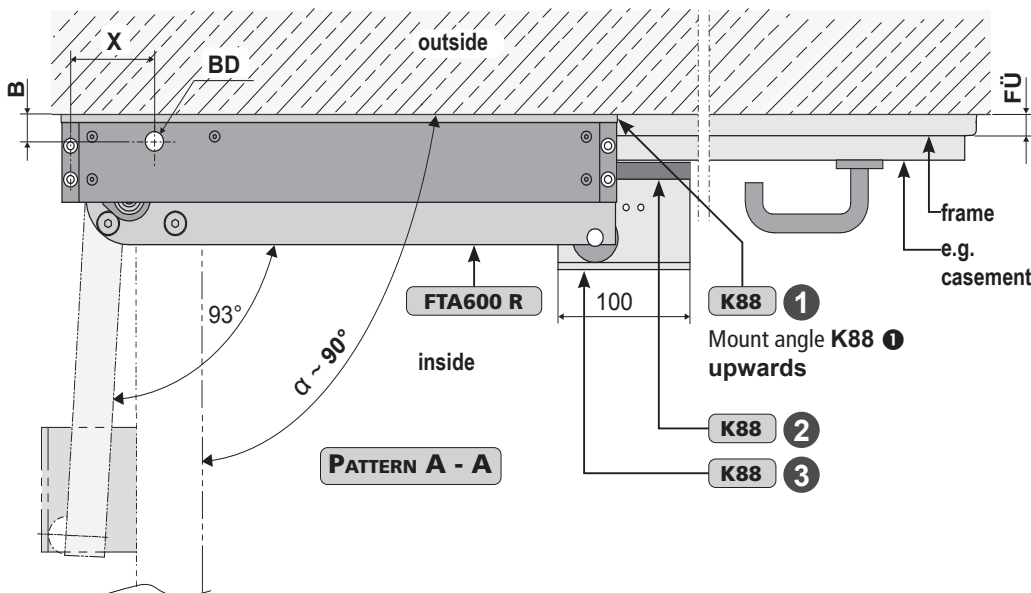
- Screw the angle **2** of frame bracket K88 at the leaf (M5).
- Fasten and adjust the angle **3** - with screws **5** and lock washers **6**.



Ensure that the role of the folding arm drive **FTA600 R** - when opening and closing - is based on the angle **3** K88!

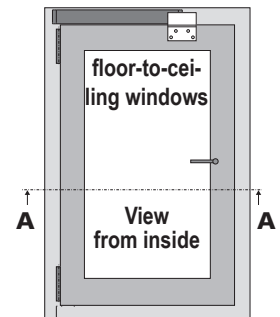


Measure depending on the opening angle „ $\alpha \sim 90^\circ$ “, window overlap „FÜ“ and hinge dimension „B“

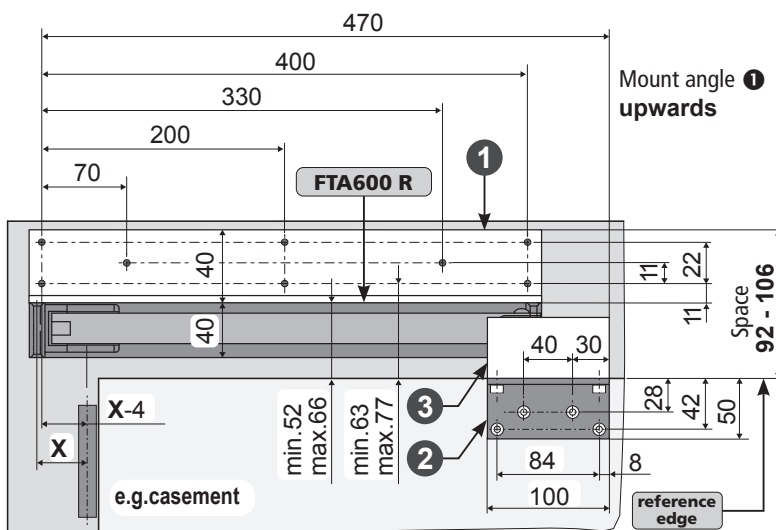


„X“	„B“	„FÜ“
60 mm	13 mm	0 mm
55 mm	22 mm	0 mm
45 mm	36 mm	0 mm
70 mm	13 mm	10 mm
60 mm	22 mm	10 mm
45 mm	36 mm	10 mm

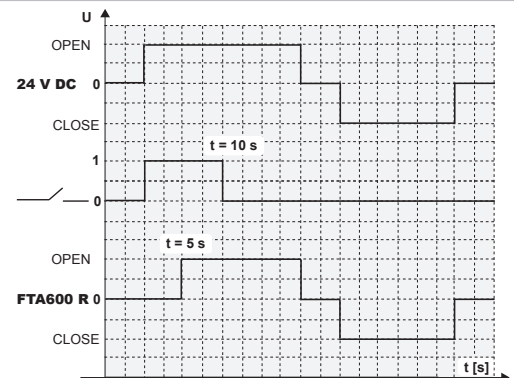
Opening angel „ $\alpha \sim 90^\circ$ “



Ensure that the role of the folding arm drive **FTA600 R** - when opening and closing - is based on the angle ③ K88!



Flow diagram FTA600 R



After application of the voltage, the floor-to-ceiling windows lock contact is activated for 10 seconds. With a delay of about 5 seconds, the drive arm of the folding arm drives **FTA600 R** starts moving and opens to an angle of max. 93° . During the **closing operation**, the floor-to-ceiling window lock contact is not activated.

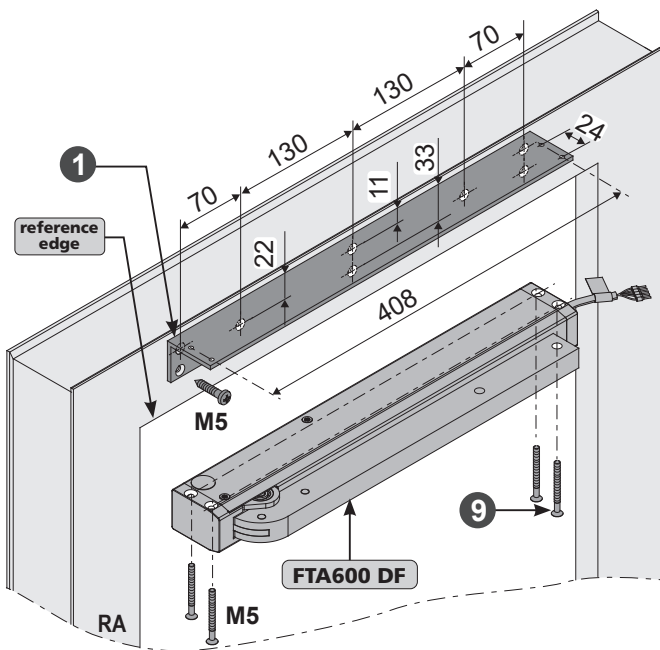
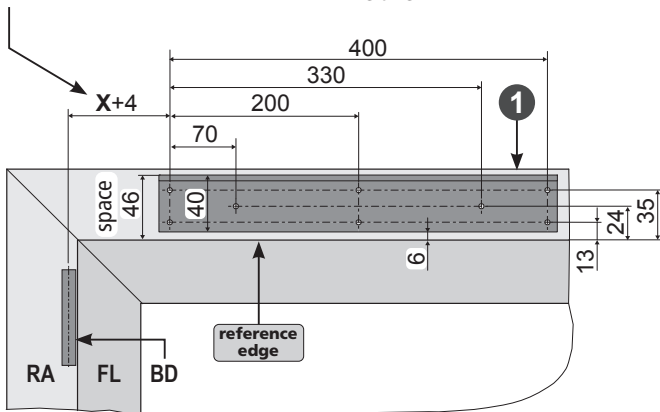
INSTALLATION STEP 4c: FTA600 DF - Hinge-side - inward opening side-hing window

- Screw the angle **1** of frame bracket **K103** at the frame (**M5**).
- Fasten folding arm drive **FTA600 DF** on the angle **1** - with the screws **9**.

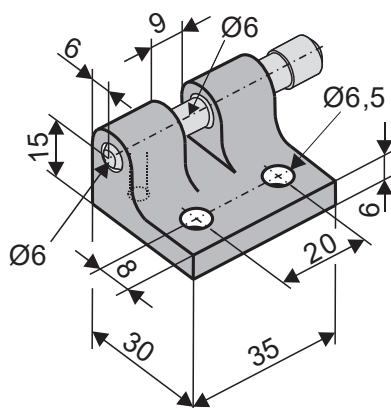


Make sure they are parallel to frame.

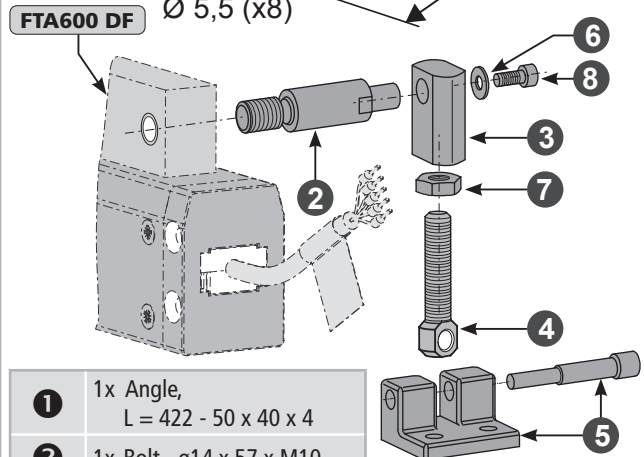
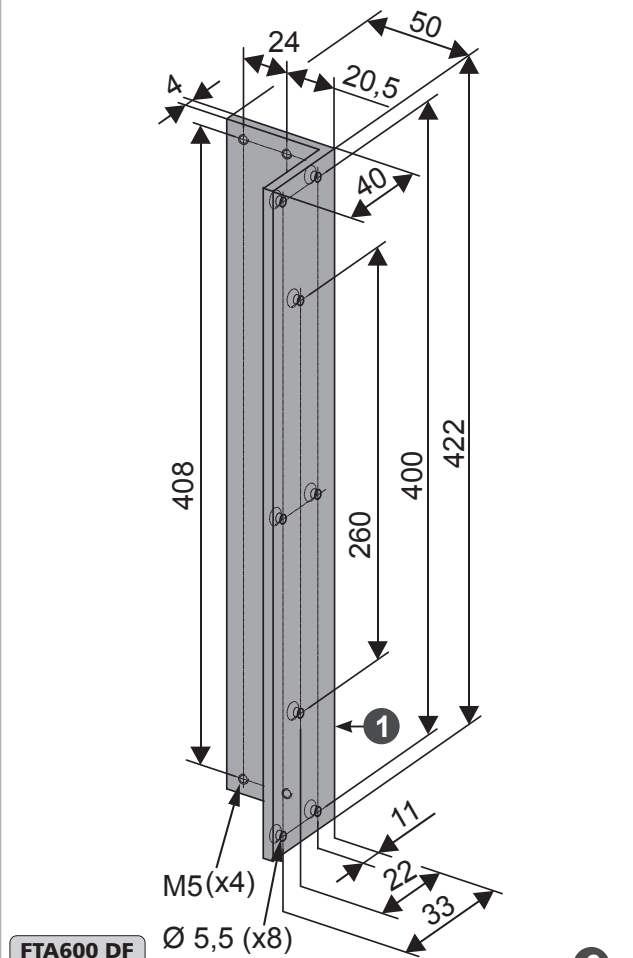
Measure "X": See table on the following page



Hole layout for F1 casement bracket



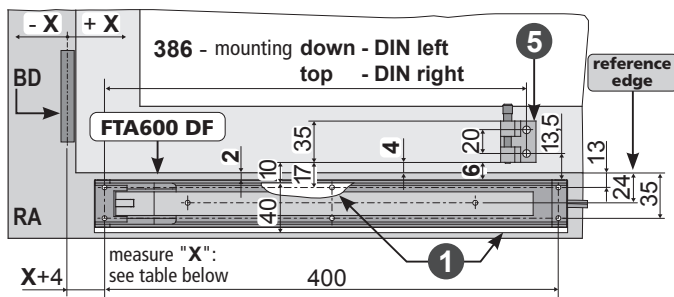
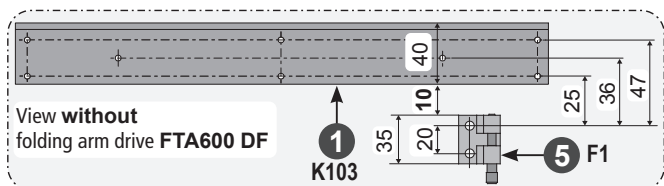
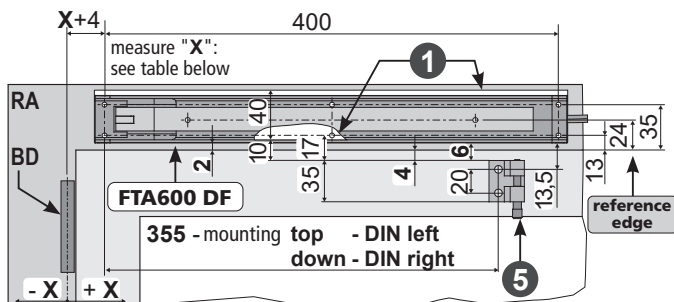
K103 frame bracket FTA600 DF



- | | |
|----------|------------------------------------|
| 1 | 1x Angle,
L = 422 - 50 x 40 x 4 |
| 2 | 1x Bolt - ø14 x 57 x M10 |
| 3 | 1x Lever arm - 18 x 12 x 30 |
| 4 | 1x Eyebolt M8 |
| 5 | 1x Casement bracket F1 |
| 6 | 1x Washer DIN 9021 |
| 7 | 1x Nut M8 |
| 8 | 1x Screw M4 x 10 |
| 9 | 4x Screw M5 x 45 |

- for inward opening windows
- on the hinge-side (frame NSK)

- Screw the casement bracket **F1** **5** of frame bracket **K103** at the frame (**M6**).

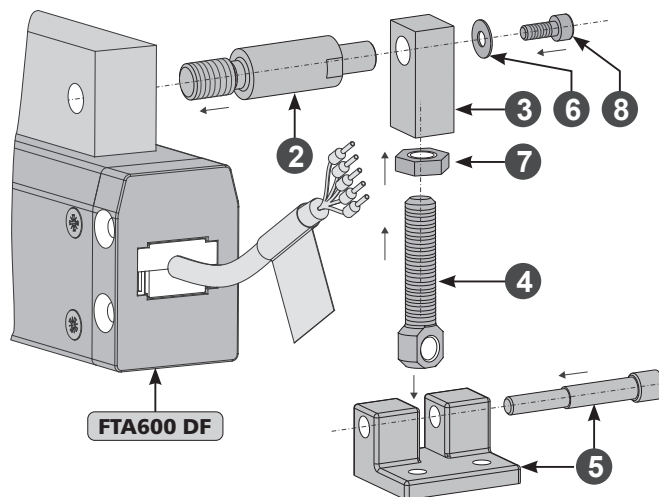


- Using the screw **8** and washer **6** - fasten bolt **2** and lever arm **3** on the folding arm drive **FTA600 DF**.

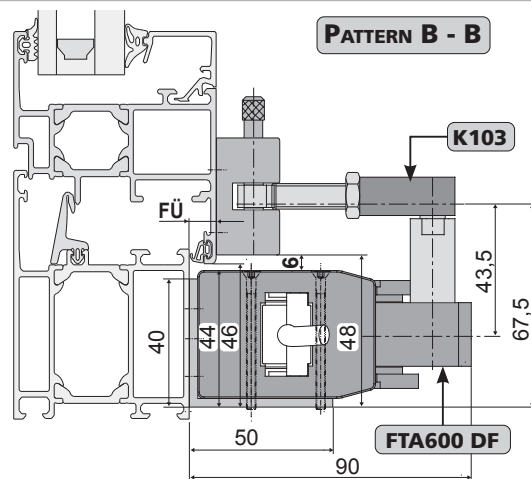
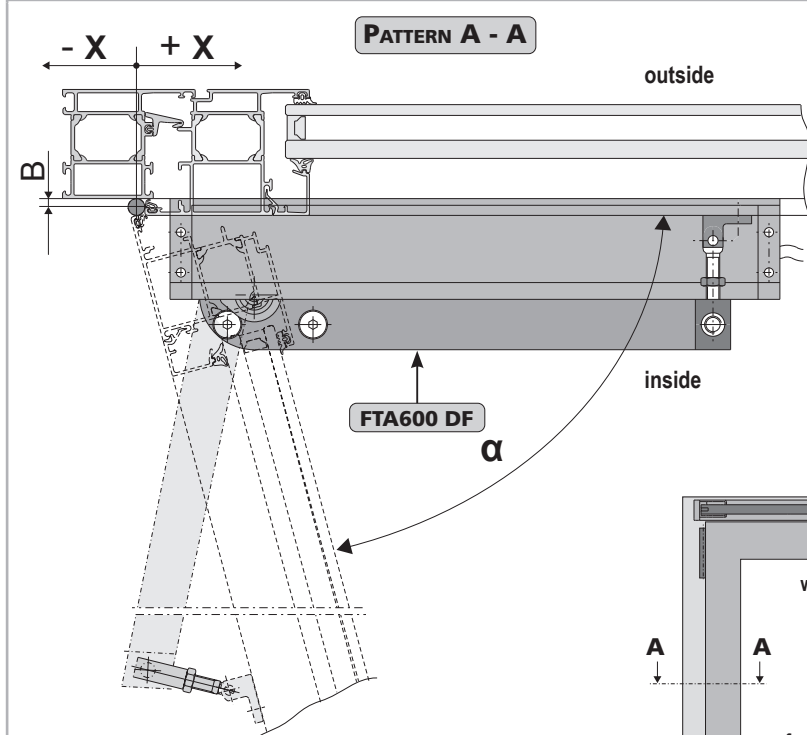
- Turn the nut **7** on the eyebolt **4**.

- Using the eyebolt **4** and connect the casement bracket **F1** **5** with the lever arm **3**.

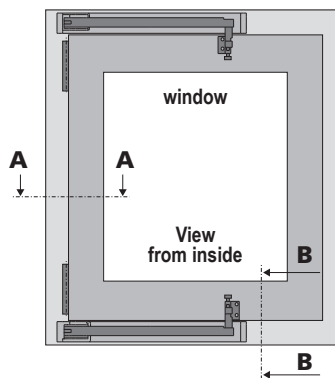
- Adjust the eyebolt **4** - depending of the window overlap (**FÜ**).



Opening angle „ α “ as a function of the hinge dimension „B“



Note power transmission on the hinge and frame.



Hinge dimension „B“ = 10 ±2 mm	„ α “	„X“
	84°	-35 mm
	83°	-30 mm
	82°	-20 mm
	81°	-15 mm
	81°	-10 mm
	79°	0 mm
	77°	10 mm
	76°	20 mm
	75°	30 mm

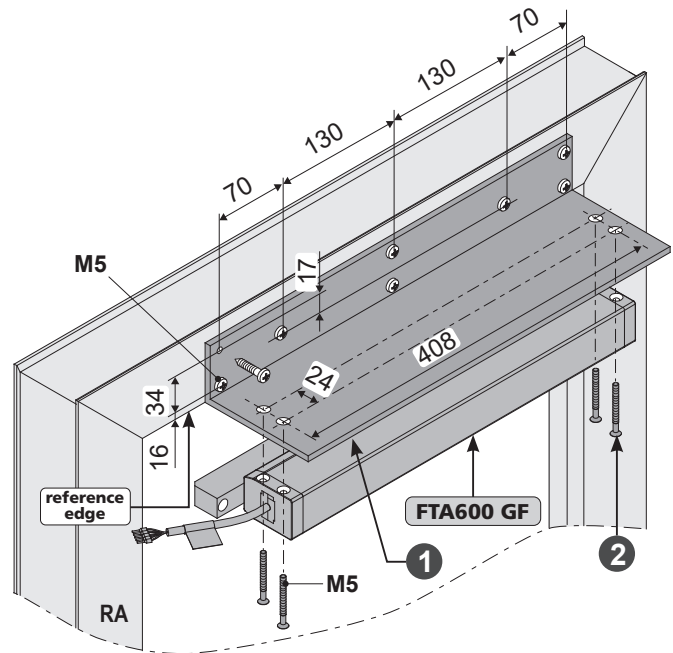
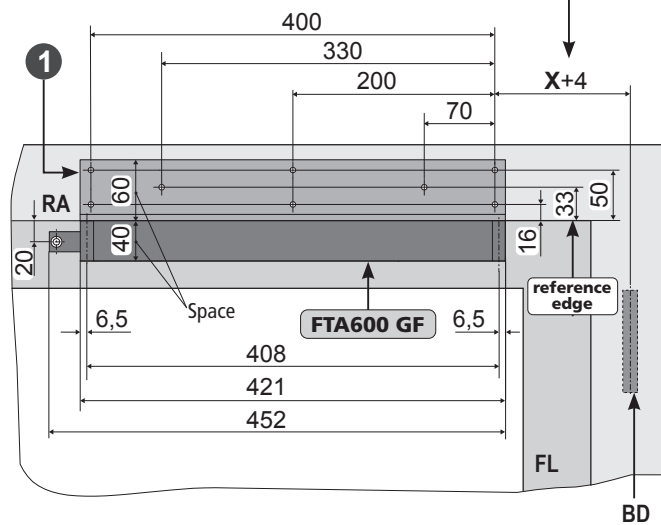
INSTALLATION STEP 4D: FTA600 GF - opposite hinge side mounting **- outward opening side-hung window**

- Screw the angle **1** of frame bracket **K104** at the frame (**M5**).
- Fasten folding arm drive **FTA600 GF** on the angle **1** - with the screws **2**.

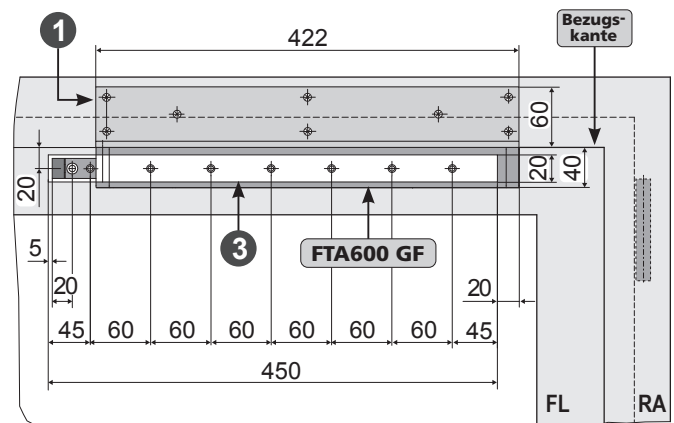


Make sure they are parallel to frame.

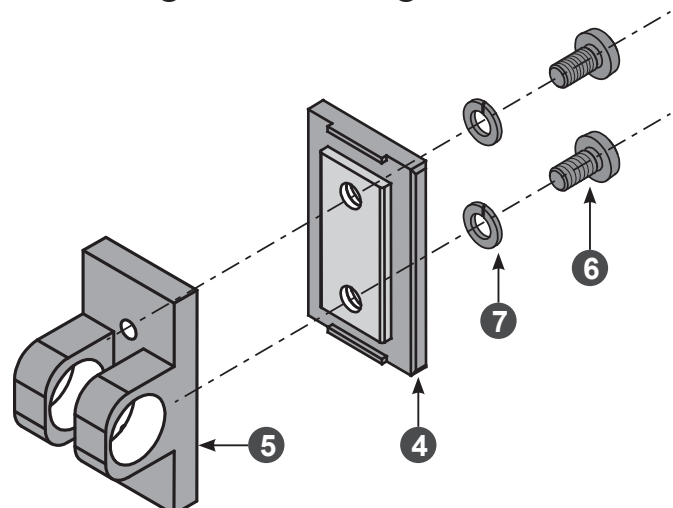
Measure "X": See table on the following page



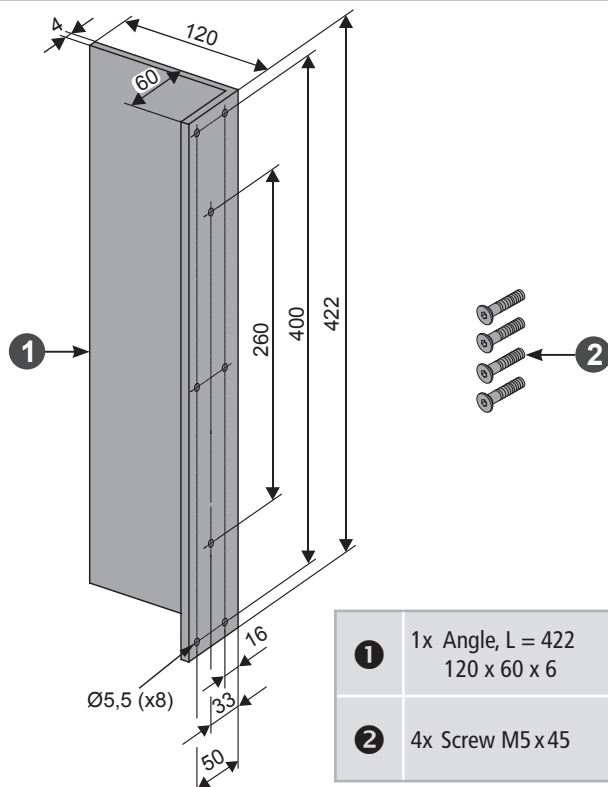
- Fit slide rail **3** with screws (**M4**) at the casement.



- Using the screws **6** and lock washers **7** and mount the slide **4** on the connector **5**.

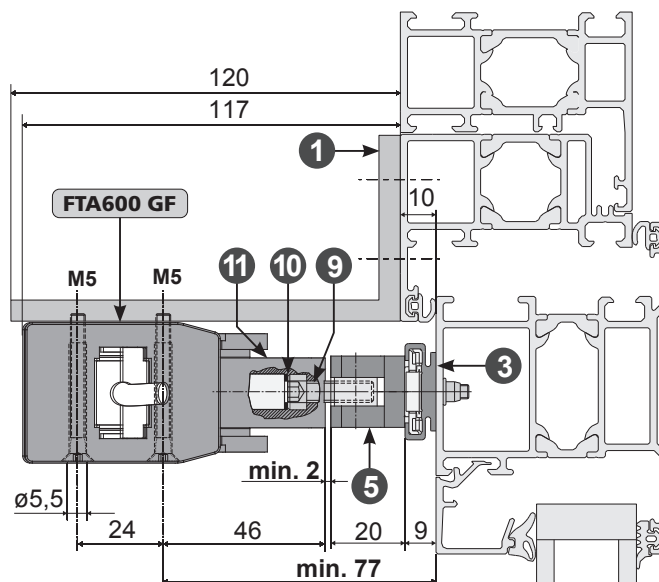


K104 frame bracket FTA600 GF

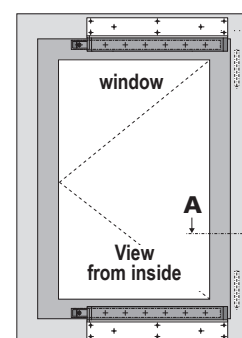
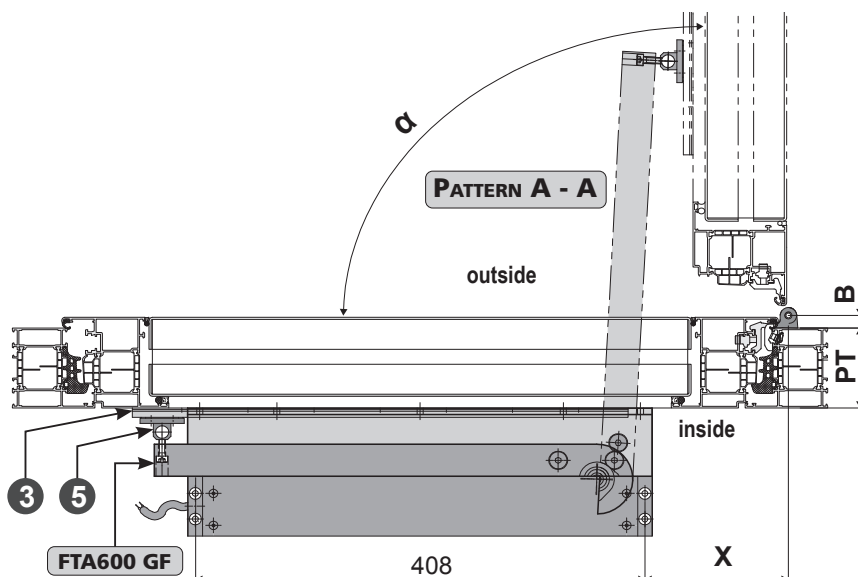


- for outward opening windows
- opposite the hinge-side (frame NSK)

- 

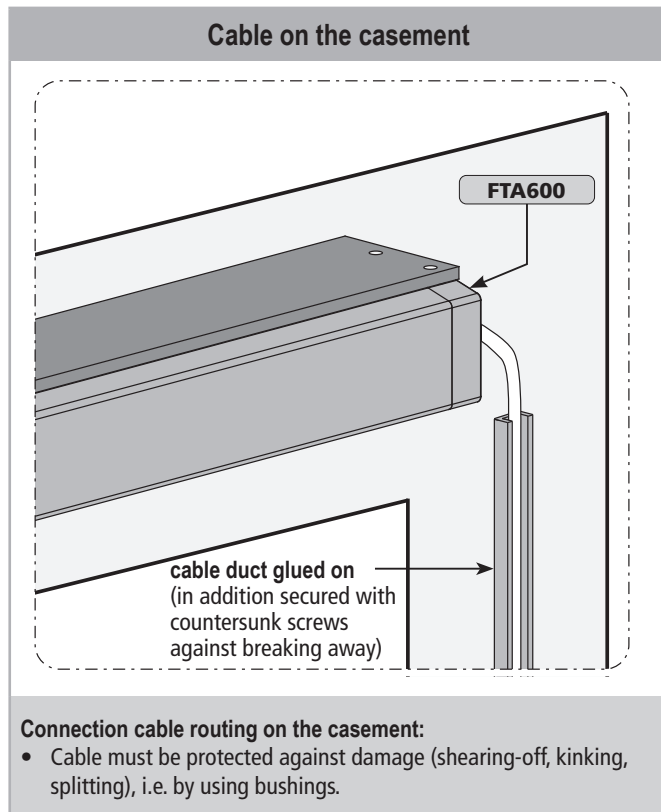
[illegible]

	„“	„PT“	„X“
Hinge dimension „B“	0 bis 10 mm	65 mm	115 mm
	10 bis 22 mm	75 mm	125 mm
	22 bis 30 mm	65 mm	125 mm
	30 bis 40 mm	75 mm	135 mm

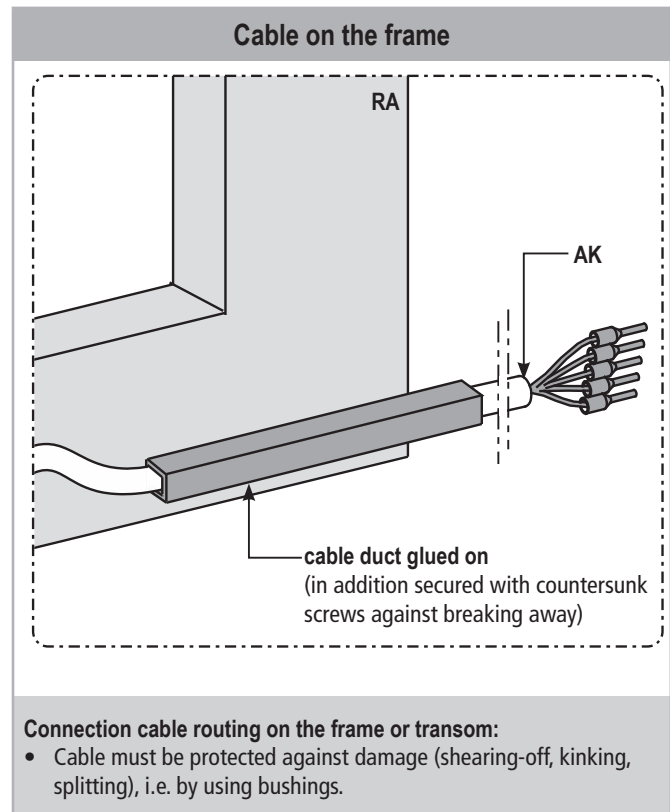


INSTALLATION STEP 5: Cable routing on the casement or frame

Cable routing on or in the casement

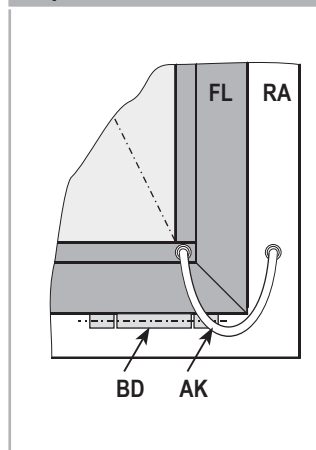


Cable routing on the frame

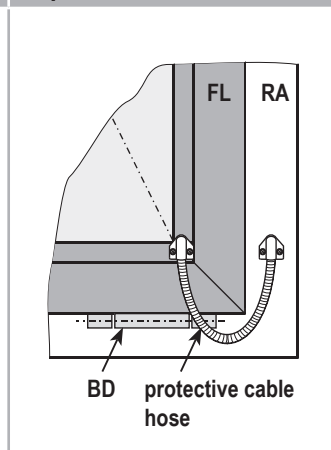


Upon removal of the glazing bead is the danger that the glass may fall.

Cable crossover without protective cable hose



Cable crossover with protective cable hose



Connection cable routing on the hinge side:

- Make sure that during opening or closing procedure the cable will not be damaged by shearing-off, kinking, crushing.
- Protect cable feedthrough in profile e.g. by using cable bushings, cable transitions.

INSTALLATION STEP 6: Electric connection

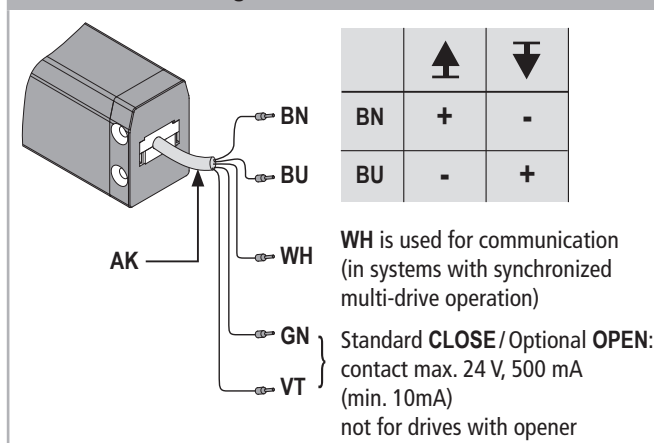


Make sure when establishing the connection that there is no voltage at the terminals!
Unused wires must be safely insulated!

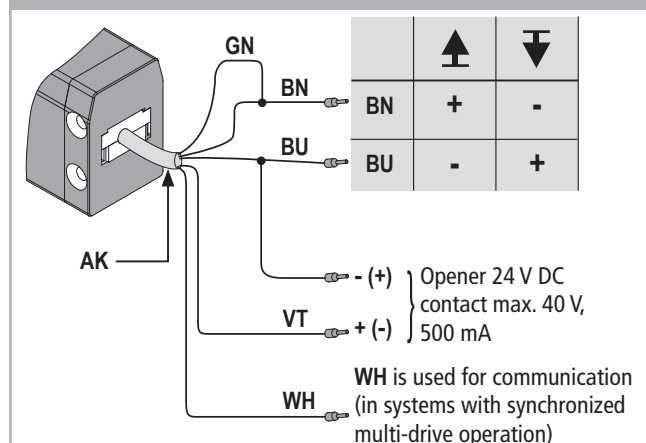
The running direction of the drive may be changed by interchanging (polarity reversal) the wires „BN – (brown)“ - „BU – (blue)“.

Wire colour coding		Direction of travel
Colour	DIN IEC 757	
black	BK	OPEN
white	WH	CLOSE
brown	BN	polarity reversal
blue	BU	
green / yellow	GN / YE	
green	GN	
violet	VT	
grey	GY	

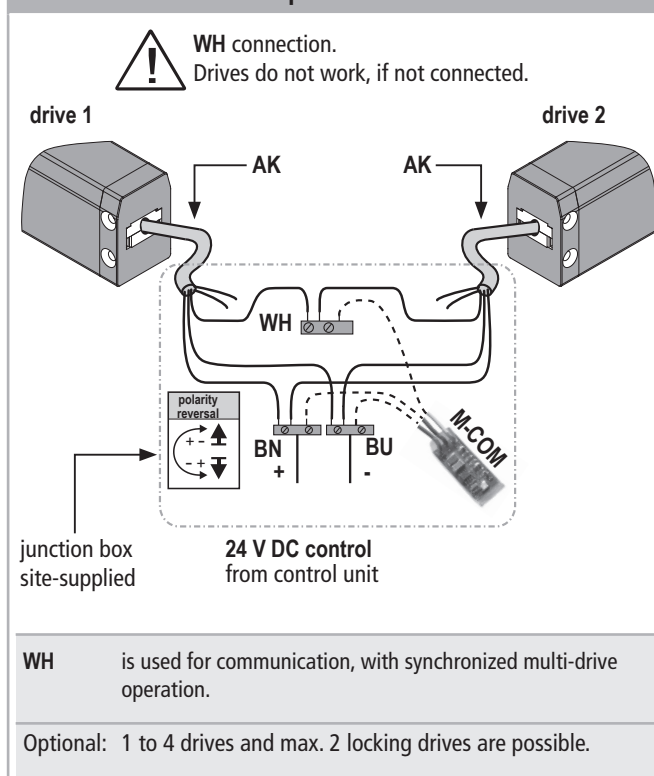
Connection assignment (not for drives with FTA600 R)



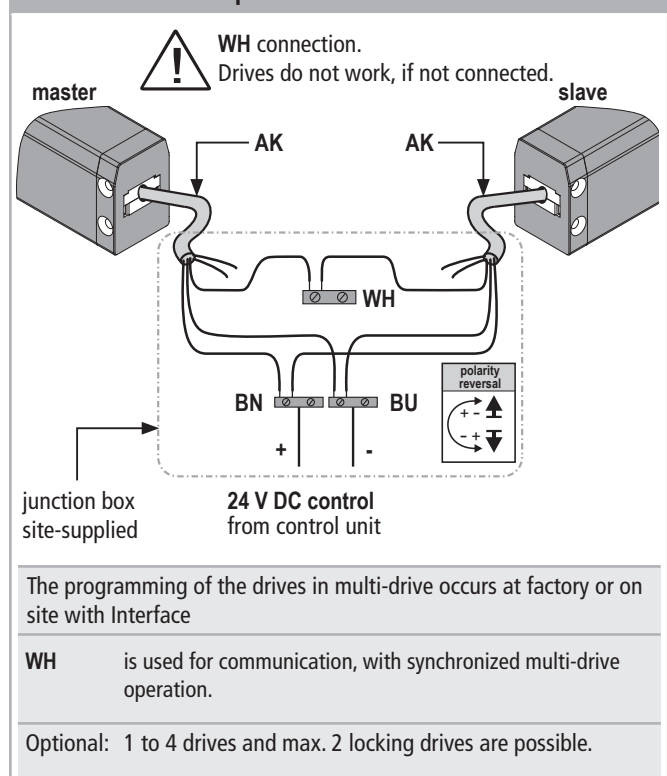
Connection for drives with FTA600R



Multi-drive operation with M-COM



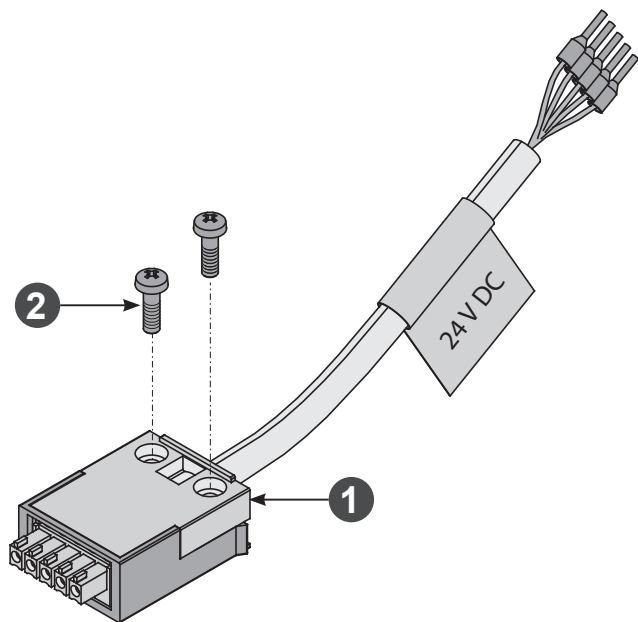
Multi-drive operation with master and slave



Wire Click - site-supplied customised construction

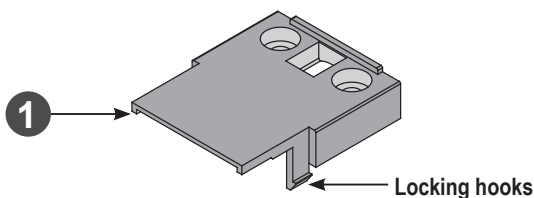
The **Wire Click plug solution** enabling the use of site-supplied cable. It simplifies assembly and the electrical connection of the drives.

- Loosen the screws **2** and remove the housing cover **1**.

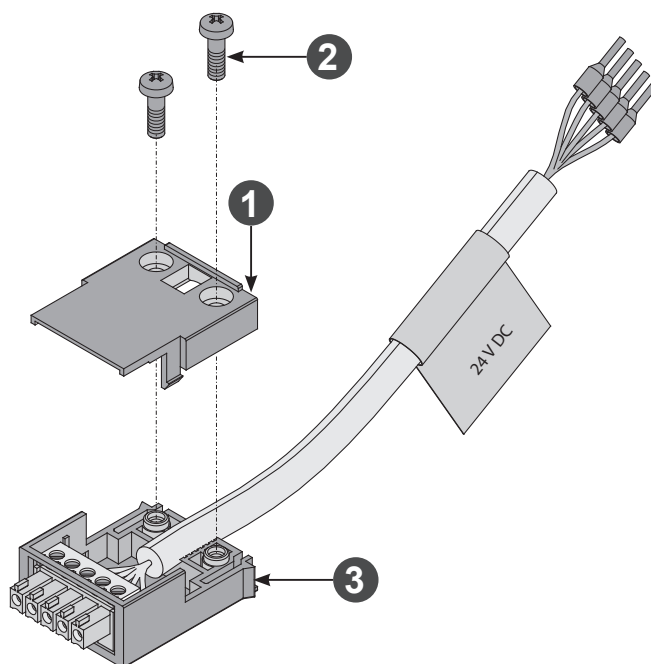
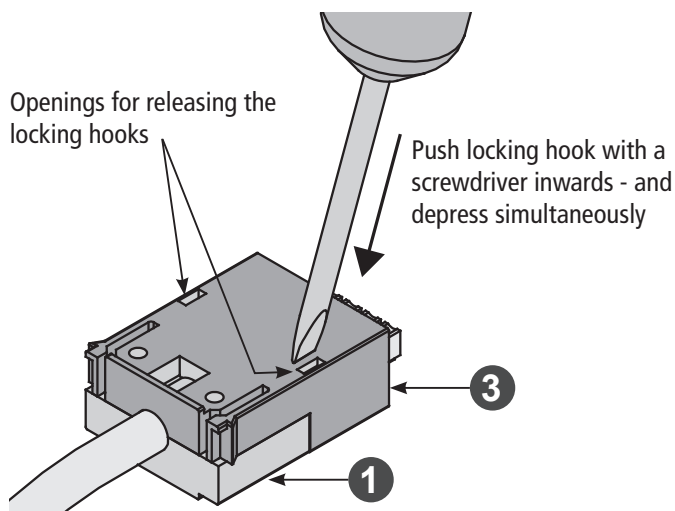


NOTE

Locking hooks - at the housing cover **1** - prevent withdrawal of the plug under tensile load.



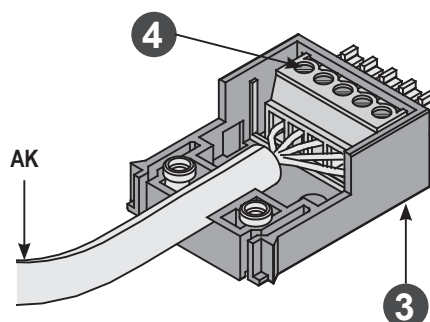
- On the underside of the plug housing **3** are two openings for releasing the locking hooks. Push locking hook with a screwdriver inwards - and depress simultaneously.



- Replace cable set - provided by the customer in place of connecting cable.
- Moung the housing cover **1** with the both screws **2**.

NOTE

Five terminals **4** to 1,5 mm².
The performances (especially the fire behavior) of locally provided cables, must be checked on own responsibility on compliance with the application-specific local regulations!



Connection assignment

Function	Colour	DIN IEC 757	
OPEN / CLOSE	blue	BU	
OPEN / CLOSE	brown	BN	
Data	white	WH	
Rel: NO	violet	VT	
Rel: NO	green	GN	

M-COM (Main control unit)

Order number:	524177
Application:	Configuration module for the automatic configuration and monitoring of max. 4 opening and 2 locking drives type S12 / S3 in multi-drive systems.
Rated voltage:	24V DC (19 V ... 28 V)
Current consumption:	<12 mA
Drive type:	S12
Protection class:	IP30 rubber jacket
Ambient temperature:	0 °C ... + 70 °C
Dimensions:	45 x 17 x 6 mm
Connecting wires:	3 wires 0,5 mm ² x 50 mm

Feature / Equipment:
printed circuit board
with connecting wires
for integration in site-
supplied junction box.

**Configuration Interface**

Order number:	524178
Application:	Hardware interface for parameterisation of AUMÜLLER drives with the AUMÜLLER software DCT.
Rated voltage:	24V DC +/-20%
Configurable drives:	24V DC type S12, S3 230V AC type S12
Connections:	3x Pluggable screw terminals 1,0 mm ² 1x USB port
Scope of delivery:	1x Interface 1x USB cable 1x Connection cable

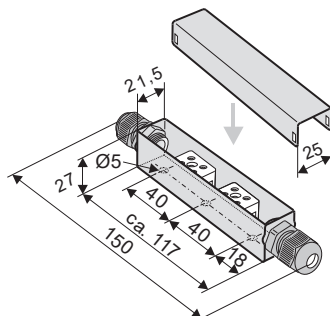
Features / Equipment:
Power supply 24V DC
is not included in the
scope of delivery!



Any reconfiguration of a drive is entirely at
the user's own risk and responsibility.

Cable junction box (for renewal)

Order number:	513344
Application:	to extend a drive cable
Rated voltage:	only for „safety extra low voltage“ to max. 50V DC/AC
Material:	stainless steel (V2A)
Protection class:	IP 40
Dimensions:	25 x 27 x 150 mm
Equipment:	with cable gland (grey) including strain relief, with 2 loose ceramic terminals (bipolar).

**Wire Click**

Order number:	501251 - 3 m cable length - 24 V DC 501252 - 5 m cable length - 24 V DC 501253 - 10 m cable length - 24 V DC
Application:	Unitary plug-solution for AUMÜLLER Click Systems.
Rated voltage:	24V DC (19 V ... 28 V)
Connecting cable:	non-halogen, grey 5 x 0,5 mm ²
Terminal:	to 1,5 mm ²

Feature / Equipment:

- Flexible cable length
- Connect multiple drives
in series connection
- Torsion-plug
- Locking hooks prevent
withdrawal of the plug
under tensile load
- Strain relief according
DIN EN 60335-1 by
screwing the housing
halves



INSTALLATION STEP 7: Supply lines of Control Unit to the Drives

Observe current regulations and guidelines regarding the "Fire behavior of building materials-circuit integrity maintenance of electric cable systems" (E30, E60, E90) and the prescribed constructional regulations!

RECOMMENDATION

For safety reasons a cable of the next higher wire cross section should be selected.

Formula to calculate

the required wire cross-section of a supply line

24V

$$A_{\text{mm}^2} = \frac{I_{A(\text{total})} * L_m(\text{length supply line}) * 2}{2,0V_{(\text{voltage drop})} * 56 \text{ m} / (\Omega * \text{mm}^2)}$$

Calculation example

Available data:

- cut-off current per drive (i. e. 2 x 4.0A) from data sheet
- length to be bridged from the last window to the control unit (i. e. 10 meters)

$$A = \frac{(2 * 4,0A) * 10\text{m} * 2}{2,0V * 56\text{m} / (\Omega * \text{mm}^2)}$$

$$A = 1,42\text{mm}^2 \rightarrow 1,5\text{mm}^2 \text{ chosen}$$

Laying and connecting the drive cable

- Avoid extreme temperature differences in the installation area (danger of condensation).
- Set clamping point close to window and ensure accessibility.
- Ensure expansion possibilities of the drive and the drive cable.
- Consider the cable length and the cross sections of the drives supply lines.

INSTALLATION STEP 8: Safety check and Test run

Check the mounted system for its safety; perform test run and commissioning.

Safety test:

- Connect operating voltage.
- Check fastening (frame brackets, casement brackets) for firm fit or tightening.

Test run:

- Visual inspection of casement movements.
- Stop immediately by malfunction!
- Pay attention to collision with facade construction and correct installation, if required.

Risk evaluation:

Before operating a power-operated window to which window drives were mounted, which were sold by the manufacturer as incomplete machines according to installation declaration, the possible risk to a hazard of persons must be determined, evaluated and minimized by taking appropriate technical measures in accordance with the Machinery Directive. Separate documents for performing a risk assessment can be downloaded from the homepage of

Firm AUMÜLLER AUMATIC GmbH
(www.aumueller-gmbh.de).

Operation of the power-operated window

When operating the power-operated window safety instructions must be observed, specifically those pertaining to commissioning, operation and maintenance.

Help in case of Malfunctions, Repairs and Maintenance

Professional repair of a defect drive can only be performed at the manufacturer's factory or manufacturer-certified specialist company. Unauthorized opening or manipulation of the drive terminates warranty.

1. Exchange defect drives or have them repaired by the manufacturer.
2. In case of problems during installation or normal operation the following table might be useful:

Problem	Possible causes	Possible solutions
Drive does not start	<ul style="list-style-type: none"> • Duration of mains power supply too short • Drive run direction not correct • Connecting cable not connected • Power supply / Control Unit voltage incorrect, too high or too low (see data sheet) • No mains supply to power supply unit / Control Unit (no voltage) • Drive has shut down on overload 	<ul style="list-style-type: none"> • Adjust supply voltage as specified in the technical documentation • Check drive cables change polarity • Check all connection cables • Check power supply unit and replace if necessary • Connect power supply • First move drive in CLOSE direction
Drive doesn't start after having been in operation several times	<ul style="list-style-type: none"> • Operating time has been exceeded, drive has been overheated • See possible solutions above associated with „Drive doesn't start“ 	<ul style="list-style-type: none"> • Wait until drive has cooled down and start again • See possible solutions associated with: „Drive doesn't start“
Drive doesn't close	<ul style="list-style-type: none"> • Safety mechanism has been triggered • See possible solutions above associated with „Drive doesn't start“ 	<ul style="list-style-type: none"> • Release safety area for operation and briefly move the drive in OPEN direction • See possible solutions associated with: „Drive doesn't start“
Drive travels uncontrolled in open and close direction	<ul style="list-style-type: none"> • Residual ripple of power supply / control unit too high • Fault in power supply unit / Control Unit 	<ul style="list-style-type: none"> • Adjust drive voltage to the required value of drive. (values see data sheet of drive) • Check output voltage of power supply unit or Control Unit
Floor-to-ceiling windows release contact does not switch	<ul style="list-style-type: none"> • Kontakt defect • Faulty programming 	<ul style="list-style-type: none"> • Sending drive for repair • Check voltage and current consumption of the opener • Check programming with UniPC

Maintenance and modification

To ensure continuous function and safety of the drive periodic maintenance by a specialist company is required at least once a year (as mandated by law for smoke and heat exhaust systems). Operational readiness must be checked regularly. Frequent inspection of the system for imbalance and signs of wear or damages of cables and fastening elements must be performed.

During maintenance contaminations must be removed from the drive. Fastenings and clamping screws must be checked for tightness. Test runs during the opening and closing procedure of the devices must be performed.

The drive itself is maintenance-free. Defect devices may only be repaired in our factory. Only replacement parts of the manufacturer may be used. When the connection cable of this device is damaged it must be replaced by the manufacturer or his customer service or a similarly qualified person to avoid endangerment.

It is recommended to conclude a maintenance contract. A sample maintenance contract can be downloaded from the homepage of

Firm Aumüller Aumatic GmbH
(www.aumueller-gmbh.de).

While cleaning the windows, drives may not have direct contact with water or cleaning agents. Drives must be protected from dirt and dust during the construction phase or renovations.

Maintenance process

1. Open or extend power-operated casement completely.
2. Completely disconnect the system from the mains and secure it against automatic or manual activation.
3. Check windows and fittings for damages.
4. Check all mechanical fastenings (if required, observe information on torques in installation instructions).
5. Check electric drives for damages and contaminations.
6. Check connecting cables (drive cable) for:
 - tightness of the cable screw
 - functionality of the strain relief
 - damages
7. Check the mobility of hinges and fittings and re-adjust or apply lubricant, e.g. silicone spray (observe the instructions of the manufacturer of this window system).
8. Check peripheral seal, remove contaminations or replace.
9. Perform cleaning to maintain functionality (e.g. clean extending elements of the drive, such as chains or spindles by damp wiping them with acid or lye-free agents and drying them and, if required, lubricate them with cleansing oil e.g., Ballistol).
10. Turn on operating voltage.
11. Open and close the power-operated window via the operating voltage (functional test).
12. If available, check and re-adjust protection systems of the safe guard fixture.
13. Check the intactness of the CE label at the power-operated system (e.g. RWA/Natural smoke and heat exhaust ventilators).
14. Check the intactness of warning instructions and labels at the respective drive.
15. Perform a risk assessment in accordance with Machinery Directive 2006 / 42 / EG, if required, e.g. after modifying the machine.

Demounting

The drives are demounted by reversing the steps, as for the installation. The adjustments are omitted.

1. Completely disconnect the system from the power supply before demounting a drive.
2. After demounting a drive the window must be secured against independent opening.

Dispose of parts according to the locally applicable legal provisions.

Disposal

The symbol of the „crossed-out dustbin“ means that you are legally obliged to collect these appliances separately and recycle them in an environmentally friendly manner. Do not throw old electrical appliances into the household waste! Information on return options can be found at: <https://www.aumueller-gmbh.de/umweltschutz>

Before disposing of old electronic devices, please delete all personal data stored on them, if available. Remove any device batteries or rechargeable batteries and put them in the old battery collection. Tape the poles beforehand to avoid a short circuit.

Dispose of the shipping and transport material, separated according to material, in the appropriate recycling bin.



Liability

We reserve the right to change or discontinue products at any time without prior notice. Illustrations are subject to change. Although we take every care to ensure accuracy, we cannot accept liability for the content of this document.

Warranty and Customer Service

In principal apply our:

„General Terms for the Supply of Products and Services of the German Electrical Industry (ZVEI)“.

The warranty corresponds with legal provisions and applies to the country in which the product has been acquired.

The warranty includes material and manufacturing defects incurred during normal use.

The warranty period for delivered material is twelve months.

Warranty and liability claims for personal injuries or material damages are excluded, if caused by one or more of the following:

- No proper incoming goods inspection.
- Improper use of the product.
- Improper installation, commissioning, operation, maintenance or repair of the product.
- Operating the product by defect and improper installed or not functioning safety and protection devices.
- Ignoring instructions and installation requirements in these instructions.
- Unauthorized constructional modifications at the product or accessories.
- Disaster situations due to effects of foreign bodies and Acts of God.
- Wear and tear.

Contact persons for possible warranty claims, for spare parts or accessories are the employees of the responsible branch office or the responsible person at

Firm AUMÜLLER AUMATIC GmbH.

Contact data are available at our homepage
(www.aumueller-gmbh.de)

Certificate and Declaration of Conformity

We declare under our sole responsibility that the product described under "Data sheet" is in conformity with the following directives:

- 2014/30/EU
Directive relating to Electro-Magnetic Compatibility
- 2014/35/EU
Low voltage Directive



We further declare that the drive is an incomplete machine within the meaning of the European Machinery Directive (2006/45/EG).

Technical file and declaration at firm:

AUMÜLLER AUMATIC GmbH
Gemeindewald 11
D-86672 Thierhaupten

Ramona Meinzer
Managing Director (Chairman)

Note:

The proof of the application of a quality management system is for company:

AUMÜLLER AUMATIC GmbH
according to the certification basis **DIN EN 9001** as well the "Declaration of Incorporation and Conformity" can be accessed via the QR code or directly on our homepage:
(www.aumueller-gmbh.de)



Translation of the original instructions (German)

Important note:

We are aware of our responsibility, which is why we present life-supporting and value-preserving products with greatest possible conscientiousness. Although we make every effort to ensure that the data and information are as correct and up-to-date as possible, we still cannot guarantee that they are free from mistakes and errors.

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Basically the General Terms and Conditions of **AUMÜLLER AUTOMATIC GmbH** apply to all offers, supplies and services.

The publication of these assembly and commissioning instructions supersedes all previous editions.

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